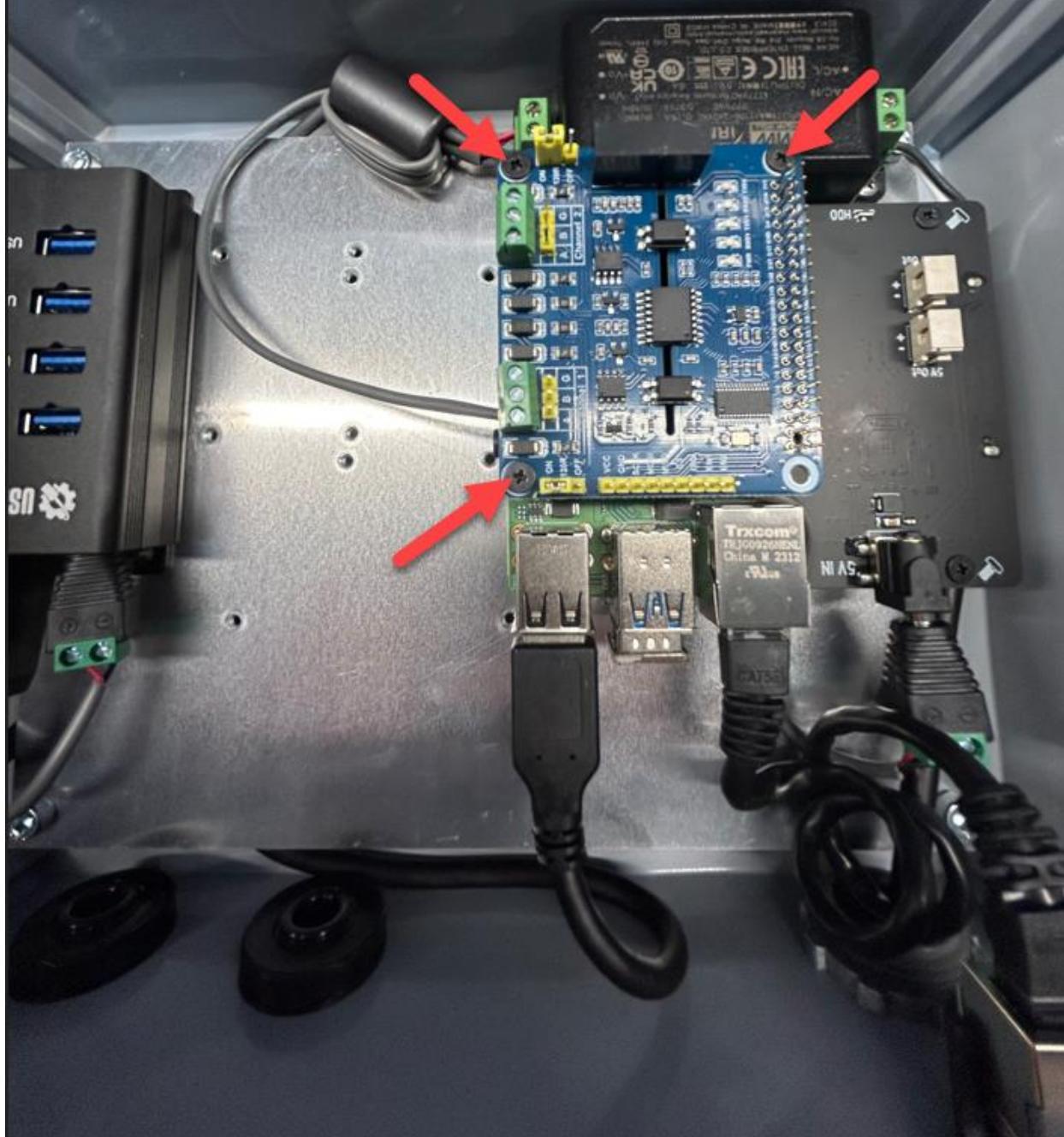
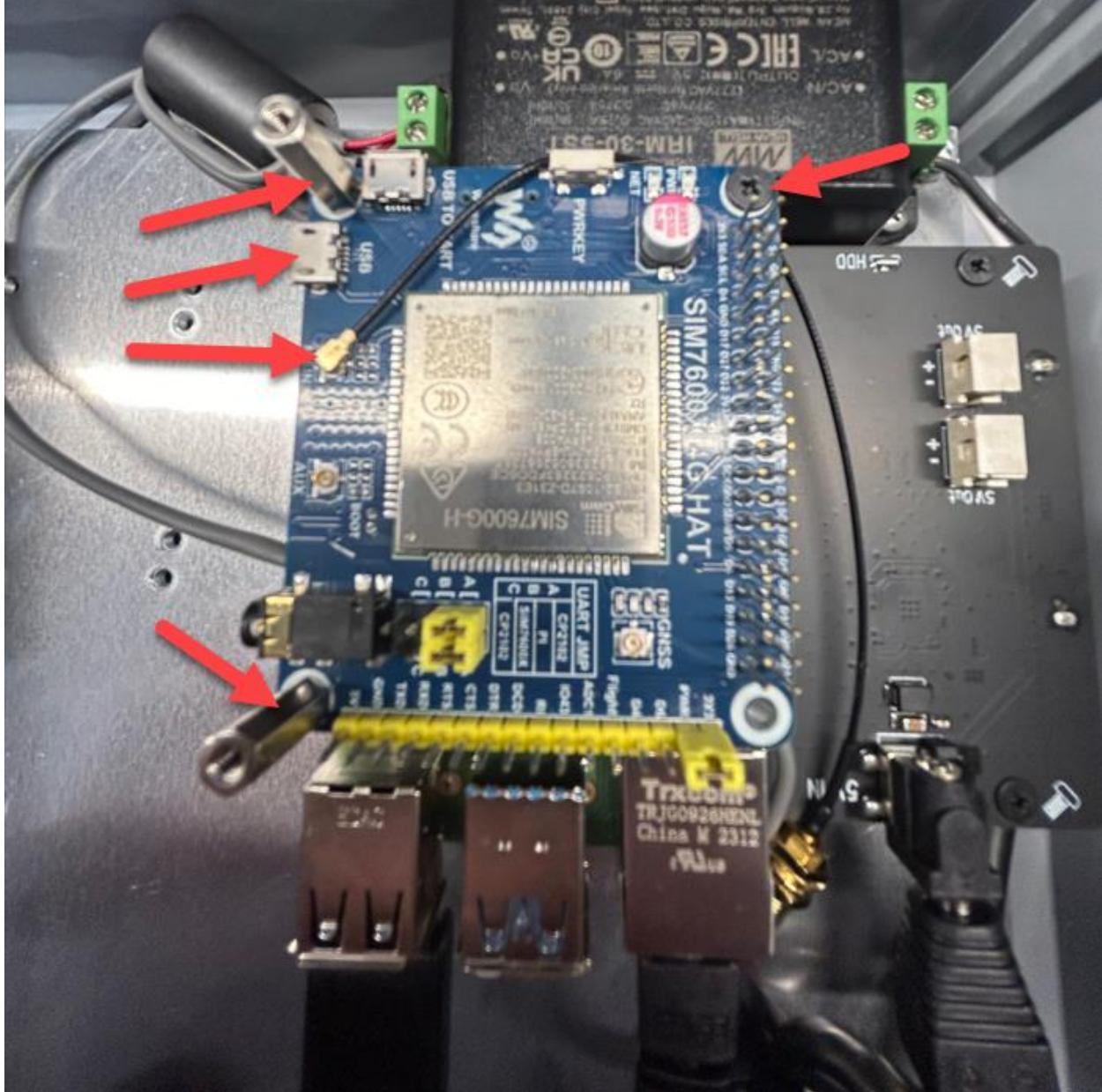
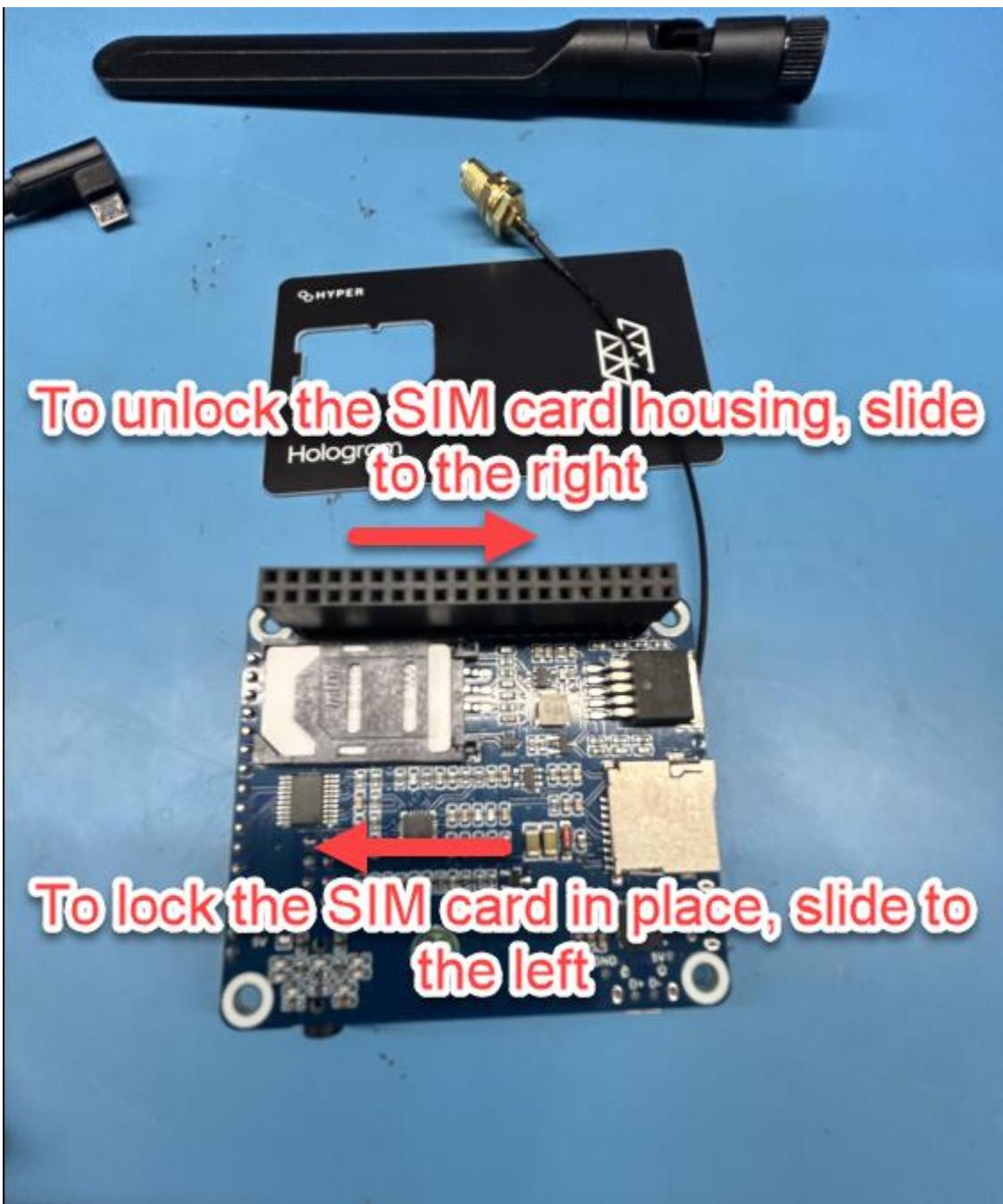


**Remove the 3 screws and remove the 485 hat by lifting and shimmying back and forth. Be mindful of not bending the pins during removal.**



Remove the 2 standoffs and screw on the cell modem. Detach the USB cable, and the cell antenna from the cell modem. Remove the cell modem by lifting and shimmying back and forth. Once it is removed, flip it over.





**When inserting the new SIM card,  
make sure it is placed correctly as  
indicated below**

